

Date: Tuesday, 10/02/2009 3:09:17 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TIE-WRAP MOUNT
Job Number : 45719	
Estimate Number : 12796	
P.O. Number :	Part Number : D36001
This Issue : 10/02/2009 S.O. No. :	Drawing Number : D3600 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 36048	Material :
Written By :	Due Date : 20/02/2009 Qty: 100 Um: Each
Checked & Approved By : <u>JLD 09.02.10</u>	
Comment : Est Rev:A New Issue 07.03.07 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 8190
 Purchase Part Number: 7566K25
 Supplier: Mc Master Carr
 Certificate of conformity is required

C209/02/12
(100)

2.0	7566K25	TIE WRAP MOUNT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 TIE WRAP MOUNT

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

P 0 9/2/12
(100)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

09-02-19
(100)

QSP019

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 57111

P 0 9/2/18
(100)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/02/2009 3:09:18 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TIE-WRAP MOUNT

Job Number: 45719

Part Number: D36001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/19

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-18

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>JB</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3600	REV. A SHEET 1 OF 1
DATE 07.02.12		TITLE TIE-WRAP MOUNT	SCALE NTS
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE	

RELEASED
07.02.27 *[Signature]*

SPECIFICATION CONTROL DRAWING

DART P/N	DESCRIPTION	MAX TIE WIDTH (in)	MOUNTING STYLE	MCMaster-CARR P/N
D3600-1	OFF-WHITE ADHESIVE BACK TIE-WRAP MOUNT	0.15	ADHESIVE BACK	7566K25

D3600-X TIE-WRAP MOUNT

W/O 45719

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cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

Purchase Order
PO00008190

McMaster-Carr Number
3282885-01

Page 1 of 2

02/12/2009

Line	Description	Ordered	Shipped				LNS A12
1	7566K25 Cable Tie Holder, Adhesive Backed, Four Way, for .19" Maximum Tie Width, Packs of 100	1 Pack	✓	3 - 122 - 12	42 - 84	K25	1 PK 1
2	5238A1 Load-Rated Vinyl-Coated Screw-in Hook, Extended Hook, 50 lb Cap, .444" Wire Diameter, 8-3/4" Projection	14 Each	14	1 - 695			2
3	21465A81 Electronic Protractor-Level-Inclinometer, 0-360 Degree Range, .1 Degree Measurement Increments	1 Each	1	1 - 137			3 HZ-N
4	2117A11 Starrett Satin-Chrome Steel Precision Rule, Rigid, Inch Graduations, 6" Length, 3/4" Width	2 Each	2	1 - 124			4
5	2117A13 Starrett Satin-Chrome Steel Precision Rule, Rigid, Inch Graduations, 18" Length, 1-1/8" Width	1 Each	1	1 - 125			5
6	6617K84 Vented Washdown Ball Transfer, Countersunk Flange Mount	4 Each	2	2 - 214			6
7	2278A11 Pro-Value Master Precision Square, 4" Blade Length, 3" L Beam, .0006" Accuracy	2 Each	2	1 - 127			7

Dart Aerospace Ltd

Assembly
Area

12

Cycle

49

Shelf

209

Documents

5

SS-R-0707

EXP

11 lbs
7 lines

FW1BSP39
02/12/2009
14:30/14:52
796

9004352691525

